



Technical BULLETIN

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SAFETY RECALL

This modification has top priority. This bulletin must be performed immediately to ensure customer safety.

NOTE: Bulletins that announce a recall will have an "R" at the end of the bulletin number.

CERTAIN 2018~2023 SPORTSMAN 1610 BOATS FACTORY MODIFICATION CAMPAIGN – Starboard Level Flotation Compliance

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INTRODUCTION

G3 Boats has identified a non-conformity in 2018~2023 Sportsman 1610 model boats concerning federal regulations for starboard level flotation per 33 CFR 183 Subpart G. The test simulates the boat's flotation level stability with a swamped boat as well as maximum capacity load.

To correct this non-conformity, G3 Boats is initiating a Factory Modification Campaign. Affected units must have a Foam Kit installed beneath the starboard-side rear storage box in order to comply with federal regulations.

G3 is notifying all registered owners of affected boats by mail. A copy of our letter is included at the end of this bulletin. Customers should make an appointment with an authorized G3 Boats dealer to bring in the boat, so the dealer has enough time to obtain the Foam Kit to modify the unit.



If your dealership was invoiced for one or more affected boats, a report listing all affected boats invoiced to your dealership is included with a mailed copy of this bulletin. Use the list to help ensure all affected boats are modified.

You must modify all customer-owned affected boats as well as those in your inventory. Any affected boat that you purchase from G3 Boats in the future may also require, modification. If you purchase a boat from another dealer or G3 Boats, check to see if the procedures in this bulletin have already been performed before you sell the boat.

G3 Boats that are affected should not be sold or operated until they are modified. It is a violation of G3 Boats policy for your dealership to deliver any affected boat to customers until the procedures in this bulletin are performed.

When the Foam Kit installation is complete on each boat, follow the *Warranty Information* section of this bulletin to receive reimbursement.



DEALER ACTION SUMMARY

Unsold & Sold Units:

Check the boat according to *Identification Procedure* section of this bulletin. Install the Foam Kit on all unmodified affected boats.

Parts:

Yes. Refer to the *Parts Information* section.

Warranty:

Factory Modification Campaign. See the *Warranty Information* section of this bulletin. This modification applies to all affected vehicles regardless of ownership or warranty status.

Notify Customers:

G3 Boats has sent letters to customers whose boats were registered with G3 Boats as of 4/4/2023. Follow up with any customers who do not contact you for an appointment for the modification.



AFFECTED RANGE

Year	Model Name	Hull Identification Number (HIN)	
		From	To
2018	Sportsman 1610	GEN48002A819	GEN51413L819
2019		GEN54783E919	GEN58691L920
2020		GEN59031A020	GEN65465L021
2021		GEN66042A121	GEN72133L122
2022		GEN72513A222	GEN82145L223
2023		GEN82532A323	GEN83489C323



SERVICE PROCEDURE

Foam Kit Installation

1. Uncover the boat.



2. Open the starboard storage door.



3. Remove the storage trays.



4. Use either a Phillips® or a 20T Torx® bit to remove two screws holding the storage bin in place. Retain the screws for reuse.



5. Remove the front screw.



6. Remove the rear screw.

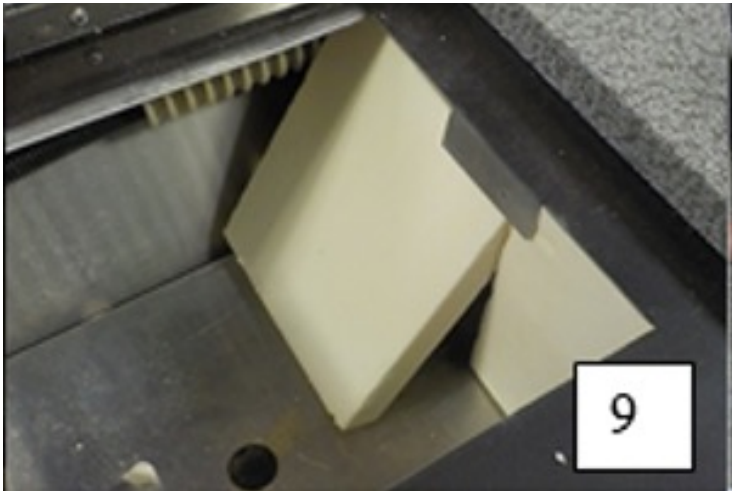
7. Remove the storage bin.



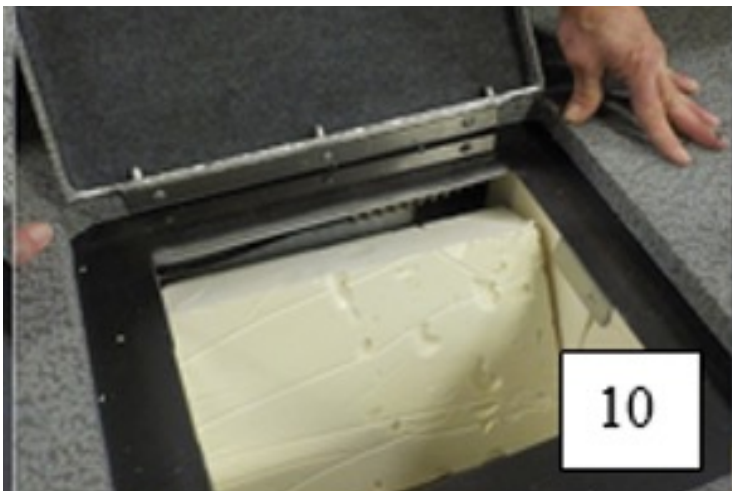
8. Remove the supplied Foam Kit from its box.



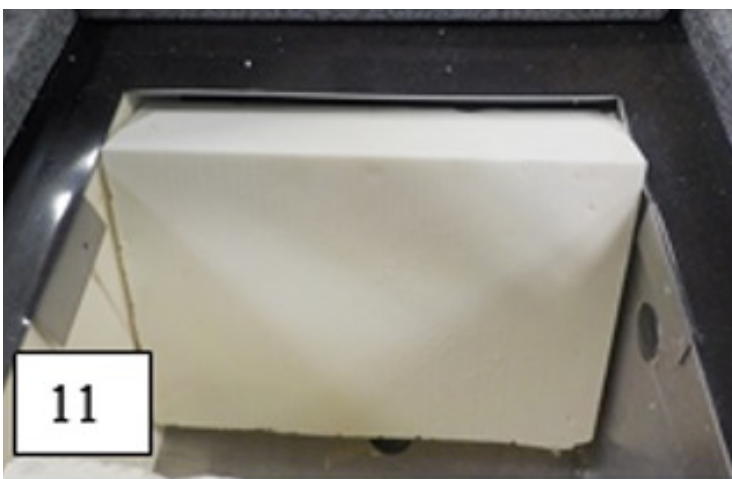
9. Install the two small pieces of foam to the rear of the compartment.



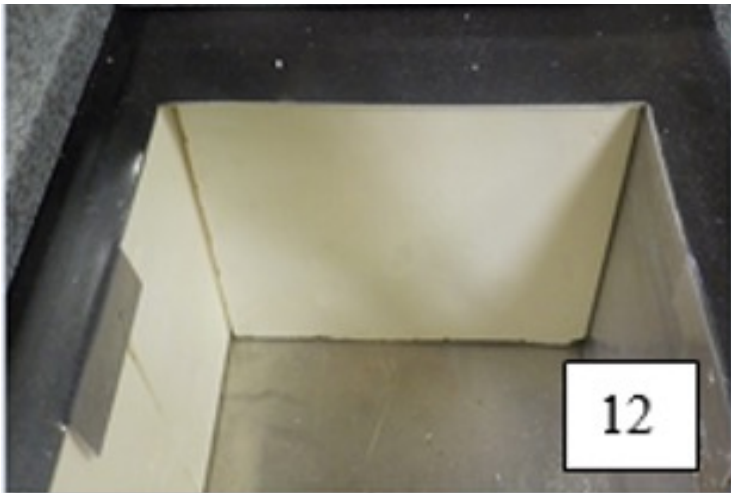
10. Install the sloped foam piece to the hull side.



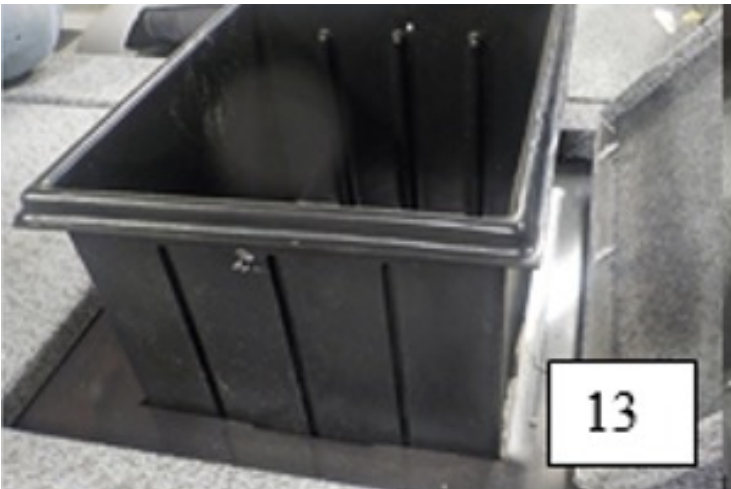
11. Install the remaining foam piece to the livewell side.



12. Below is the completed foam installation:



13. Re-install the storage bin and secure the screws.



14. Reinstall the storage trays inside the bin.



15. Place a green dot using a permanent pen or paint marker on the right side of the HIN tag to indicate that the installation is performed.



Post-Installation Inspection

Along with the installation of the Foam Kit, procedure please perform the following inspection:

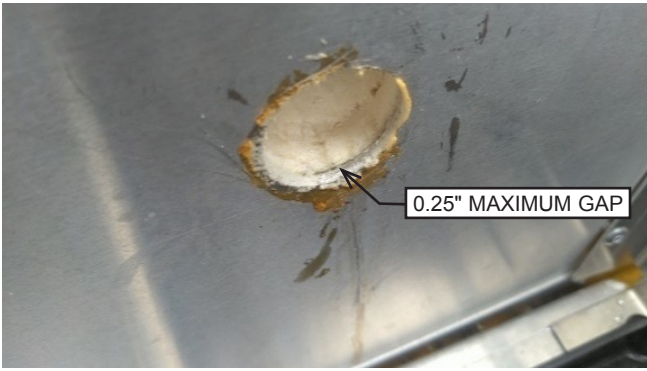
1. In battery/gas well at stern of the boat, locate the two foam fill holes on port and starboard walls of the well.
NOTE: It may be required to remove the battery charger, if present, on starboard side.



2. Remove black plugs in foam fill holes from both port and starboard sides.



3. Inspect the foam in the holes to see it is visible within 0.25" of the wall.



4. If the gap is larger than 0.25" from the wall, contact G3 Customer Service at 1-800-588-9787.

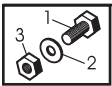
5. Replace the plugs and battery charger. The inspection is complete.



IDENTIFICATION PROCEDURE

After completing the procedure, make sure to properly record and submit the warranty claim for this campaign to ensure correct reimbursement and to update the boat's repair history in G3's database.

If you encounter an unfamiliar boat, check for the presence of the green dot on the right side of the HIN tag as noted in the *Service Procedure*.



PARTS INFORMATION

PART NUMBER	PART NUMBER	Qty	Dealer Cost
Field Fix Foam Kit, Sportsman 1610	73290646	1	No Charge



WARRANTY INFORMATION

The modification is authorized for all affected boats, regardless of ownership or warranty status. Submit a Recall Claim for labor as described below.

When the modification and post installation inspection are complete, submit a Recall Claim using Warranty Code **RC06**. The labor allowance is **1.0 hour**.

To submit your Recall Claim in the G3 warranty system G3 Boats Dealer System, go to *G3 >Service > Warranty Claims/Authorization > Claims/Authorization > New*. Then, from the menu, select *Recall / Service per Bulletin Claim*.

Add New Claim / Authorization

Unit Recall/Service Campaign

This screen allows you to enter Recall Request information for single or multiple Primary IDs.
NOTE: The same recall information will be used for all of the primary IDs provided.

*Campaign #:

Primary ID:

(OR) VIN/HIN:

*Finish Date:

*Miles or Hours:

STEP 1 : GET REPAIR OPTIONS >>

Please Select Repair Option

STEP 2 : ADD >>

Primary ID	Finish Date	Miles or Hours	U
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STEP 3 : SUBMIT

ENTER CAMPAIGN NUMBER (RC06) HERE



901 Cowan Drive
Lebanon, MO 65536
(417) 588-9787

IMPORTANT SAFETY RECALL NOTICE

This notice applies to your boat, HIN xxxxxxxxxxxxxxxxx

Model: xxxxxx

XXX, XX, 2023

Dear G3 Sportsman 1610 Owner:

G3 Boats has identified a regulatory non-conformity in 2018-2023 Sportsman 1610 model boats. Our records indicate that you own the affected boat shown above.

The reason for this recall: Certain affected boats may not meet the starboard level flotation test as defined by federal safety regulation 33CFR 183 Subpart G. The test simulates the boat's flotation level stability with a swamped boat as well as maximum capacity load.

What G3 and your dealer will do: Your authorized G3 Boat dealer will install a Foam Kit beneath the starboard-side rear storage box in order to comply with federal regulations. The complete modification takes about an hour total, but your dealer may need to keep your boat longer. **There will be no charge to you for this procedure.**

What you should do now: Please call your G3 dealer to make a service appointment to have this procedure performed. At that same time, you can find out how long they expect to keep your boat for this service.

Remember to take this letter with you when you take in your boat.

You should not operate your affected boat shown above until this modification is performed.

If you are unable to return to the G3 dealer who sold you the boat, this modification will be performed by any authorized G3 Boat dealer. For the name of a dealer near you, please visit the G3 Boats website at www.G3boats.com and use the dealer locator.

If you have had this repair performed before you received this letter, you may be entitled to receive reimbursement for the cost of obtaining a pre-notification remedy of the problem associated with this repair. For more information, contact G3 Customer Service at 1-800-588-9787.

Federal regulations require that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within 10 days.

If you need help: If, after contacting your dealership, you have questions or concerns which the dealership is unable to answer, please write to:

G3 Boats
Customer Service Department
901 Cowan Drive
Lebanon, MO 65536
Or call: 1-800-588-9787

If, after contacting G3 Boats Customer Service, you are still not satisfied that we have done our best to remedy the situation without charge and within a reasonable time, you may submit a written complaint to the Commandant (CG-BSX-2), U.S. Coast Guard Headquarters, 2703 Martin Luther King, JR Ave SE, Stop 7501, Washington, DC 20593-7501 or call 1-202-372-1062, or email RBSInfo@uscg.mil. Refer to 22CG0024.

If you no longer own this boat: If you have sold your boat to another party, please call us toll-free at 1-800-588-9787 with the name and address of the new owner, along with the Hull Identification Number (HIN) shown above your name on this letter.

We're sorry to cause you any inconvenience, but we are sincerely concerned about your safety and continued satisfaction with our products. Thank you for giving your attention to this important matter.

Sincerely,

Brian Kincheloe
Customer Service Manager