Technical BULLETIN

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SAFETY RECALL

This modification has top priority. This bulletin must be performed immediately to ensure customer safety.

NOTE: Bulletins that announce a recall will have an "R" at the end of the bulletin number.

CERTAIN 2024 1544LW BOATS

FACTORY MODIFICATION CAMPAIGN – Starboard Level Flotation Compliance

INTRODUCTION

The U.S. Coast Guard has identified that certain 2024 1544LW model G3 Boats do not comply with federal regulations for starboard level flotation per 33 CFR 183 Subpart G. Affected boats have an increased risk of the boat swamping and capsizing, which could result in injury or drowning.

To correct this non-compliance, G3 Boats is initiating a Factory Modification Campaign. Affected units must have a Field Fix Foam Kit installed, consisting of buoyancy pods added to the stern port- and starboard-side of the boat as well as under the gas tank/battery pan.

G3 Boats is notifying all registered owners of affected boats by first class US mail. A copy of the letter is included at the end of this bulletin.

If your dealership was invoiced for one or more affected boats, a report listing all affected boats invoiced to your dealership is included with a mailed copy of this bulletin. Use the list to help ensure all affected boats are modified.

You must modify all customer-owned affected boats as well as those in your inventory. Any affected boat that you purchase from G3 Boats in the future may also require, modification. If you purchase a boat from another dealer or G3 Boats, check to see if the procedures in this bulletin have already been performed before you sell the boat.

G3 Boats that are affected should not be sold or operated until they are modified. It is a violation of G3 Boats policy for your dealership to deliver any affected boat to customers until the procedures in this bulletin are performed.

Follow the *Warranty Information* section of this bulletin to receive reimbursement.

DEALER ACTION SUMMARY

Unsold & Sold Units:	Check the boat according to the *Identification Procedure* section of this bulletin. Install the Field Fix Foam Kit on all unmodified affected boats.
Parts:	Yes. Refer to the *Parts Information* section.
Warranty:	Factory Modification Campaign. See the *Warranty Information* section of this bulletin. This modification applies to all affected units regardless of ownership or warranty status.
Notify Customers:	Yes, you must immediately contact any customer whose affected boat shows as unregistered on the report enclosed with the mailed copy of this bulletin. G3 Boats has sent letters to customers whose boats were registered with G3 Boats as of 7/1/2024.

AFFECTED RANGE

Year	Model Name	Hull Identification Number (HIN)
2024	1544LW	GEN90243F324 ~ GEN94606E425

SERVICE PROCEDURE

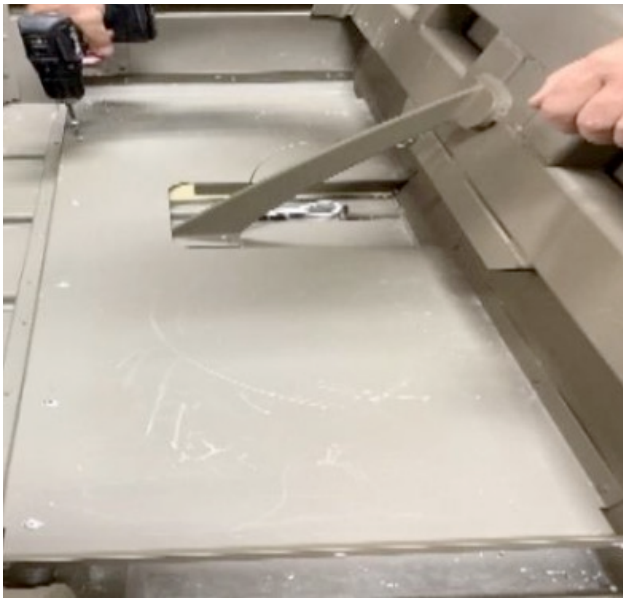
Tools Required:

- Screw gun
- Pop rivet gun
- 7/16" wrench
- Drill

1544 LW Field Service Kit #73290662 Contents:

PART #	DESCRIPTION	Qty
73409043	Ethanol Warning Label	1
73409047	Helm Prop Warning Label	1
73460448	Phillips Truss Head Bolt ¼-20 x ½"	4
73460520	Washer ¼" Flat	4
73460522	Washer ¼" Lock	4
73460554	¼" Acorn Nut	4
73660266	Pop Rivet AS66SS –Olive Colored	24
Pod	Port Rear Pod – Olive Colored	1
Pod	Starboard Rear Pod – Olive Colored	1
895371	11" x11" x 6 ½" Foam Block	2
895372	13" x 9 ½" x 4" Starboard Foam Block	1
895373	15" x 5 ½" x 1 ½" Foam	2

1. Using a #11 drill bit, drill out all the pop rivets in the gas tank/battery pan.



2. Lift up the gas pan and slide the two pieces of 15" x 5-1/2" x 1-1/2" foam (P/N: 895373) on the starboard side under the gas tank/battery pan.



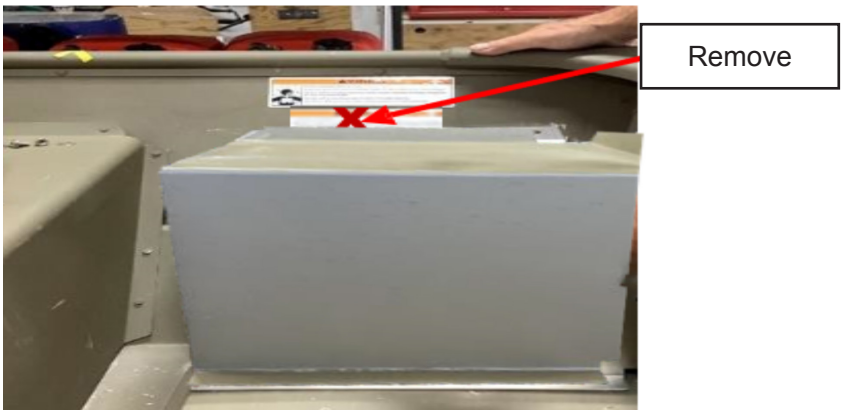
3. Put the gastank/battery pan back into place and secure it with AS66SS olive pop rivets (P/N: 73660266) using a pop rivet gun.



4. On the starboard side rear of the boat, place the 11" x 11" x 6-1/2" foam piece (P/N: 895371) against the side of the hull and the 13" x 9-1/2" x 4" foam piece (P/N: 895372) next to it.



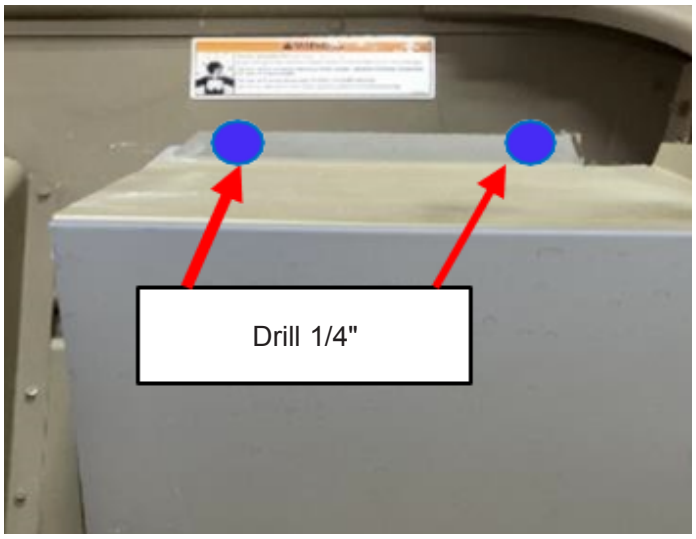
5. Place the pre-assembled starboard pod into place over the foam piece.



6. Remove the “Rotating Propeller” Warning Label (P/N: 73409047) before pod installation. Be sure to remove all label residue. Install the replacement label to the left of the CO Warning Label after thoroughly cleaning the area.



7. Make sure the starboard pod is squared up properly before securing it into place. Drill two #7/16" holes (in the areas represented by the blue dots below).



8. Next, insert the bolts from the outside of the hull and then tighten down the bolts with a 7/16" wrench.



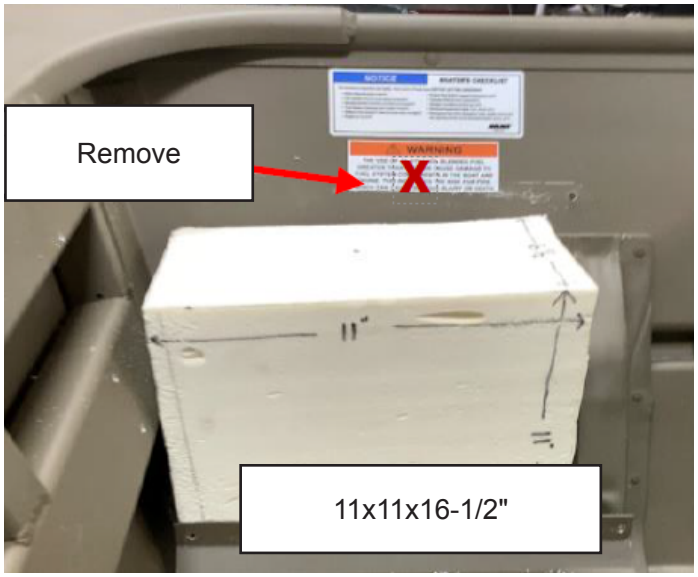
9. Locate the hardware below included with the kit:
   - 2 ea. Phillips Truss Head Bolt ¼-20 x ½"
   - 2 ea. Washer ¼" Flat
   - 2 ea. Washer ¼" Lock
   - 2 ea. ¼" Acorn Nut



10. Drill holes with a #11 drill bit into the pod and fill with the AS66SS Olive pop rivets using a pop rivet gun (white dots below represent placement of the pop rivets).



11. On the port side rear of the boat, place the 11" x 11" x 6-1/2" foam against the port side of the hull.



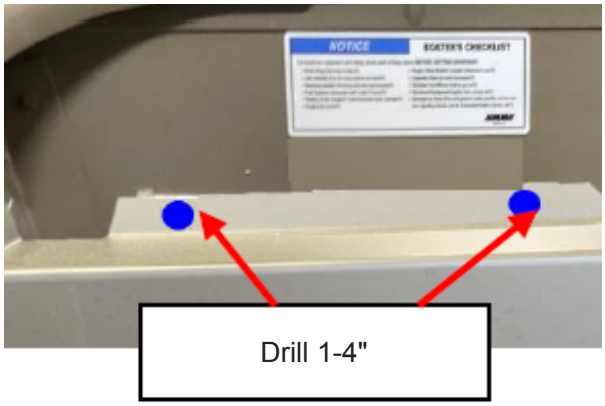
12. Remove the “Ethanol” Warning Label (P/N: 73409043) before attaching the pod. Be sure to remove all label residue. Install the replacement label from the kit to the right of the Boater’s Checklist label after thoroughly cleaning the area.



13. Place the port pod into place over the foam. Make sure the port pod is squared up properly before securing it into place.



14. Drill two 7/16" holes (blue dots below represent drill location).



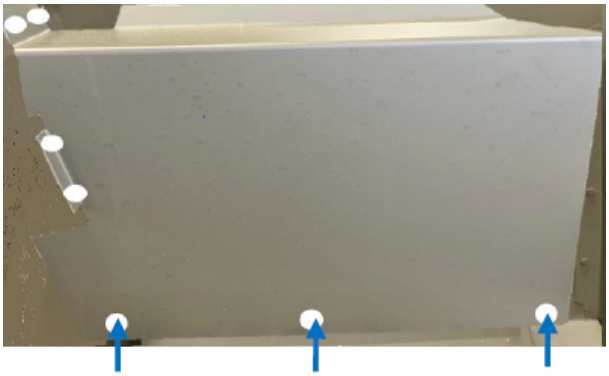
15. Next, insert the bolts from the back side of the hull (blue dots below represent bolt locations). Tighten down with a 7/16" wrench.



16. Locate the hardware below included with the kit:
    - 2 ea. Phillips Truss Head Bolt ¼-20 x ½"
    - 2 ea. Washer ¼" Flat
    - 2 ea. Washer ¼" Lock
    - 2 ea. ¼" Acorn Nut



17. Drill holes using a #11 drill bit and fill with AS66SS Olive pop rivets using a pop rivet gun (white dots represent placement of pop rivets).



IDENTIFICATION PROCEDURE

After completing the procedure, make sure to properly record and submit the warranty claim for this campaign to ensure correct reimbursement and to update the boat's repair history in G3's database. If you encounter an unfamiliar boat, look for installed buoyancy pods.

PARTS INFORMATION

PART DESCRIPTION	PART NUMBER	Qty	Dealer Cost
Field Fix Foam Kit, 1544LW	73290662	1	No Charge

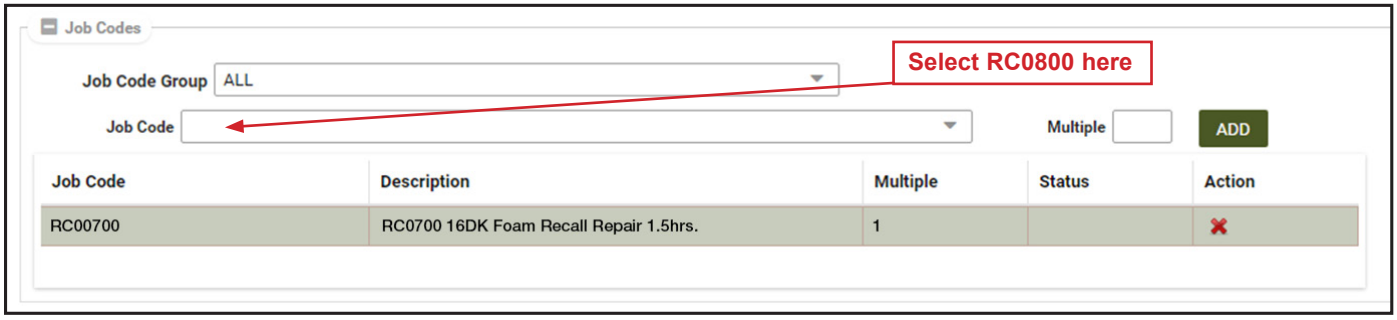
WARRANTY INFORMATION

The modification is authorized for all affected boats, regardless of ownership or warranty status. Submit a Recall Claim for labor as described below.

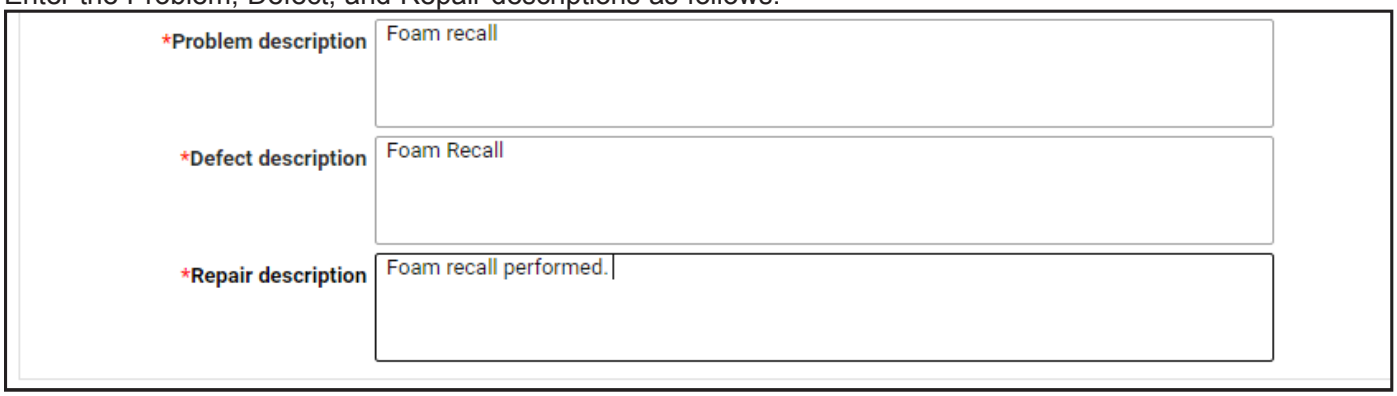
When the modification is complete, submit a Recall Claim (Job Code **RC0800**) as described below. The labor allowance is **1.5 hours**.

To submit your Recall Claim in the G3 Boats Dealer System, go to *G3DS >Service > Warranty > Claims > New Request*. Then, from the menu, select *Warranty / YES Claim – If request is under $200*.

Complete the claim normally, being sure to choose the RC0800 Job Code for this recall campaign:



Enter the Problem, Defect, and Repair descriptions as follows:



Once claim is complete, click on “Save & Submit.”

NOTE: If you have any questions about submitting a warranty claim, refer to the “G3 Boats—How to Submit a Warranty Claim Manual” found in Messages under the Service tab in G3DS.

901 Cowan Drive
Lebanon, MO 65536
(800) 588-9787

IMPORTANT SAFETY RECALL NOTICE

This notice applies to your boat, HIN xxxxxxxxxxxxxxxx Model: xxxxxx

8/26/2024

Dear 1544LW Owner:

The U.S. Coast Guard has identified that certain 2024 1544LW model G3 Boats do not comply with federal regulations for starboard level flotation per 33 CFR 183 Subpart G. Our records indicate that you own the affected boat shown above.

The reason for this recall: Affected boats do not meet U.S. Coast Guard safety standards so they, unless properly modified, have an increased risk of the boat swamping and capsizing, which could result in injury or drowning.

What G3 and your dealer will do: Your authorized G3 Boat dealer will install a Field Fix Foam Kit consisting of buoyancy pods in the stern of the boat and under the gas tank/battery pan to comply with federal regulations. The complete modification takes about one and a half hours total, but your dealer may need to keep your boat longer. **There will be no charge to you for this procedure**.

What you should do now: Please call your G3 Boat dealer to make a service appointment to have this procedure performed. At that same time, you can find out how long they expect to keep your boat for this service.

Remember to take this letter with you when you take in your boat.

You should not operate your affected boat shown above until this modification is performed.

If you are unable to return to the G3 Boat dealer who sold you the boat, this modification will be performed by any authorized G3 Boat dealer. For the name of a dealer near you, please visit the G3 Boats website at *www.G3boats.com* and use the dealer locator.

If you have had this repair performed before you received this letter, you may be entitled to receive reimbursement for the cost of obtaining a pre-notification remedy of the problem associated with this repair. For more information, contact G3 Boats Customer Service at (800) 588-9787.

Federal regulations require that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within 10 days.

If you need help: If, after contacting your dealership, you have questions or concerns which the dealership is unable to answer, please write to:

G3 Boats
Customer Service Department
901 Cowan Drive
Lebanon, MO 65536

Or call: 1-800-588-9787

If, after contacting G3 Boats Customer Service, you are still not satisfied that we have done our best to remedy the situation without charge and within a reasonable time, you may submit a written complaint to the Commandant (CG- BSX-2), U.S. Coast Guard Headquarters, 2703 Martin Luther King, JR Ave SE, Stop 7501, Washington, DC 20593-7501 or call (202) 372-1062, or email *RBSInfo@uscg.mil*. Refer to 24CG0011.

If you no longer own this boat: If you have sold your boat to another party, please call us toll-free at (800) 588-9787 with the name and address of the new owner, along with the Hull Identification Number (HIN) shown above your name on this letter.

We're sorry to cause you any inconvenience, but we are sincerely concerned about your safety and continued satisfaction with our products. Thank you for giving your attention to this important matter.

Sincerely,

Brian Kincheloe
Customer Service Manager